

# Traffic noise: can the poro-elastic road surface help?

GRB Geneva  
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# *Why bother about traffic noise?*

## Traffic is the main source for environmental noise

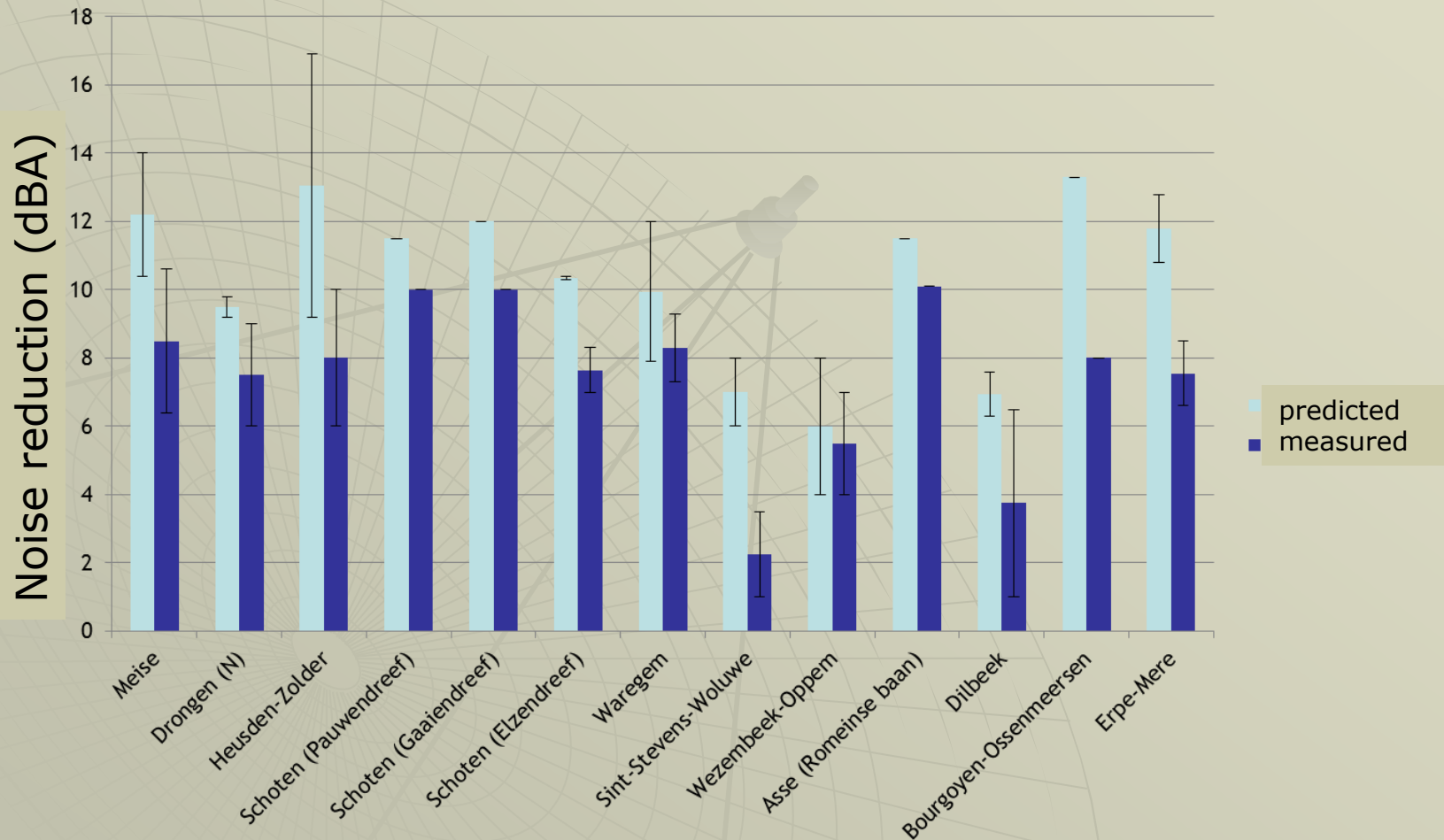
- 125 Mio people in the EU affected by  $L_{den}$  levels exceeding 55 dB(A)
- 20 Mio feel annoyed
- 8 Mio suffer sleep disturbance
- 900 000 cases of hypertension per year in EU
- 43000 hospital admissions per year in EU
- 10000 cases of premature death per year in EU

# Noise screens

- Often high noise reductions:
  - 2 dB/m height ( $< 4\text{m}$ )
  - 1 dB/m height ( $> 4\text{ m}$ )
- Expensive, “extra” constructions
- Intrusive
- Vandalism and dirt
- Effect on a limited area
- Effectiveness influenced by meteo
- Reflecting screens can worsen the acoustic situation on the other side
- Generally do not have “the eternal life”...



# ...and performance is sometimes disappointing...

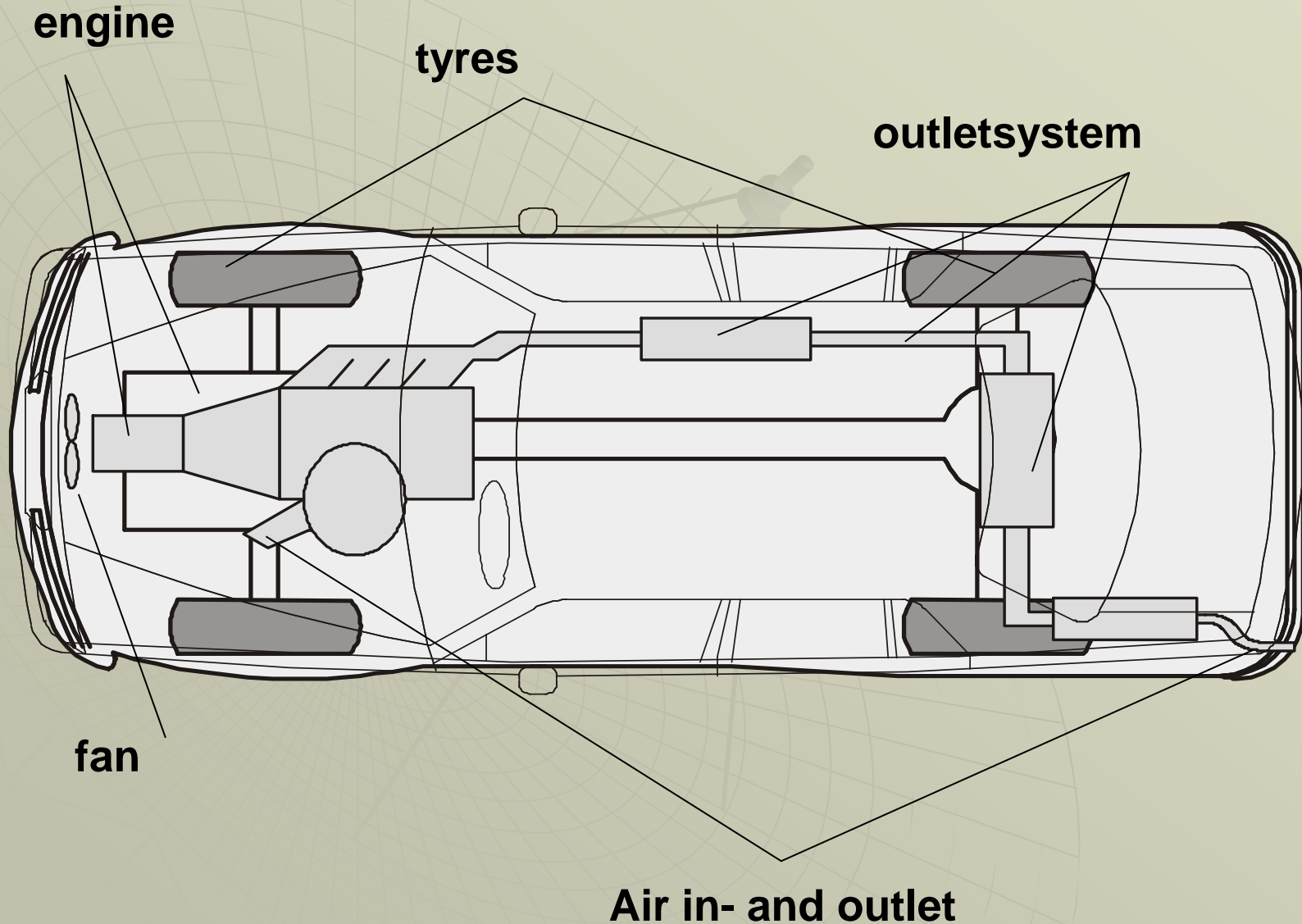


Predicted (on average): **10,4 dBA**

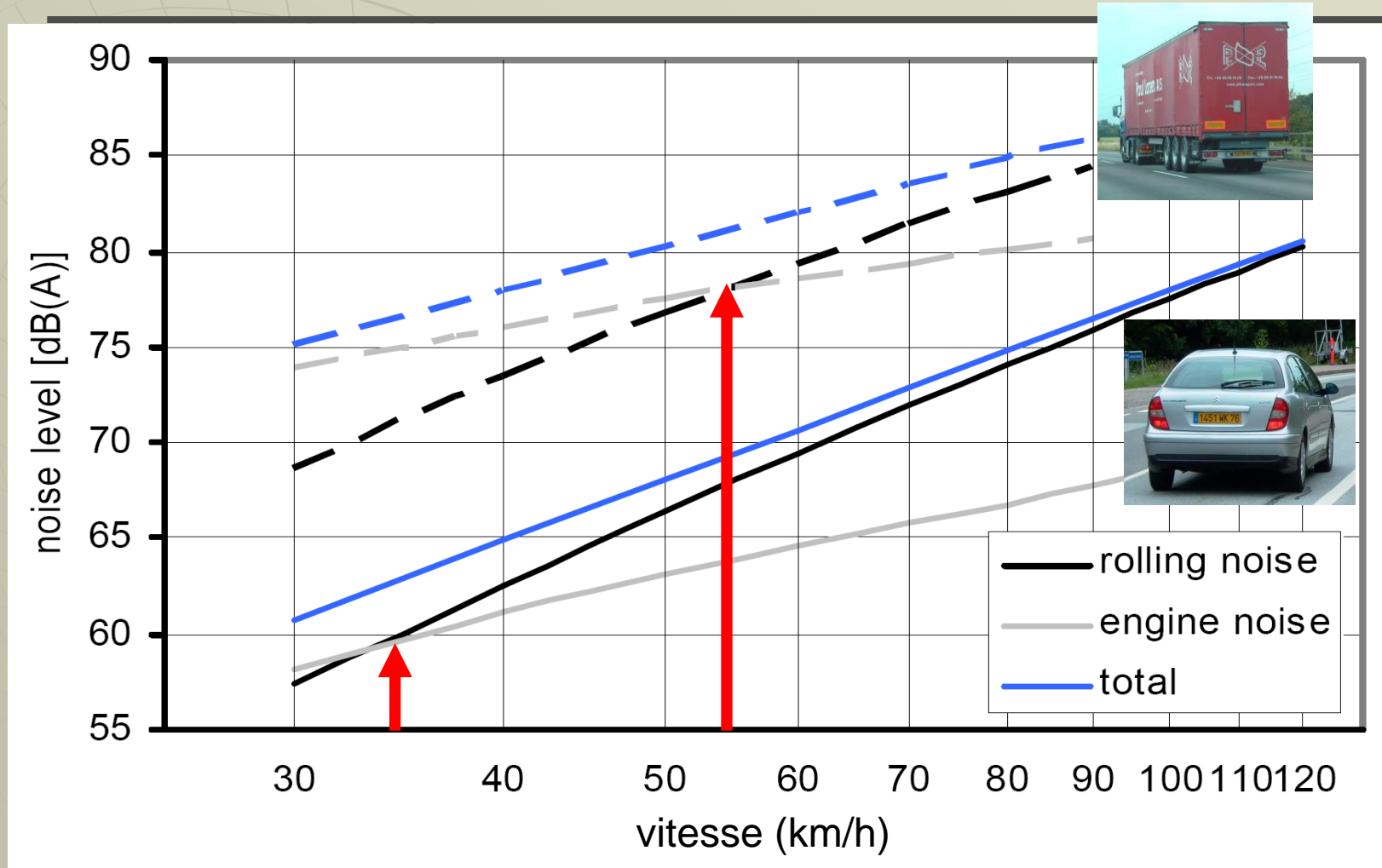
Measured (on average): **7,5 dBA**

# *Where does traffic noise comes from?*

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# Rolling noise vs. engine noise...

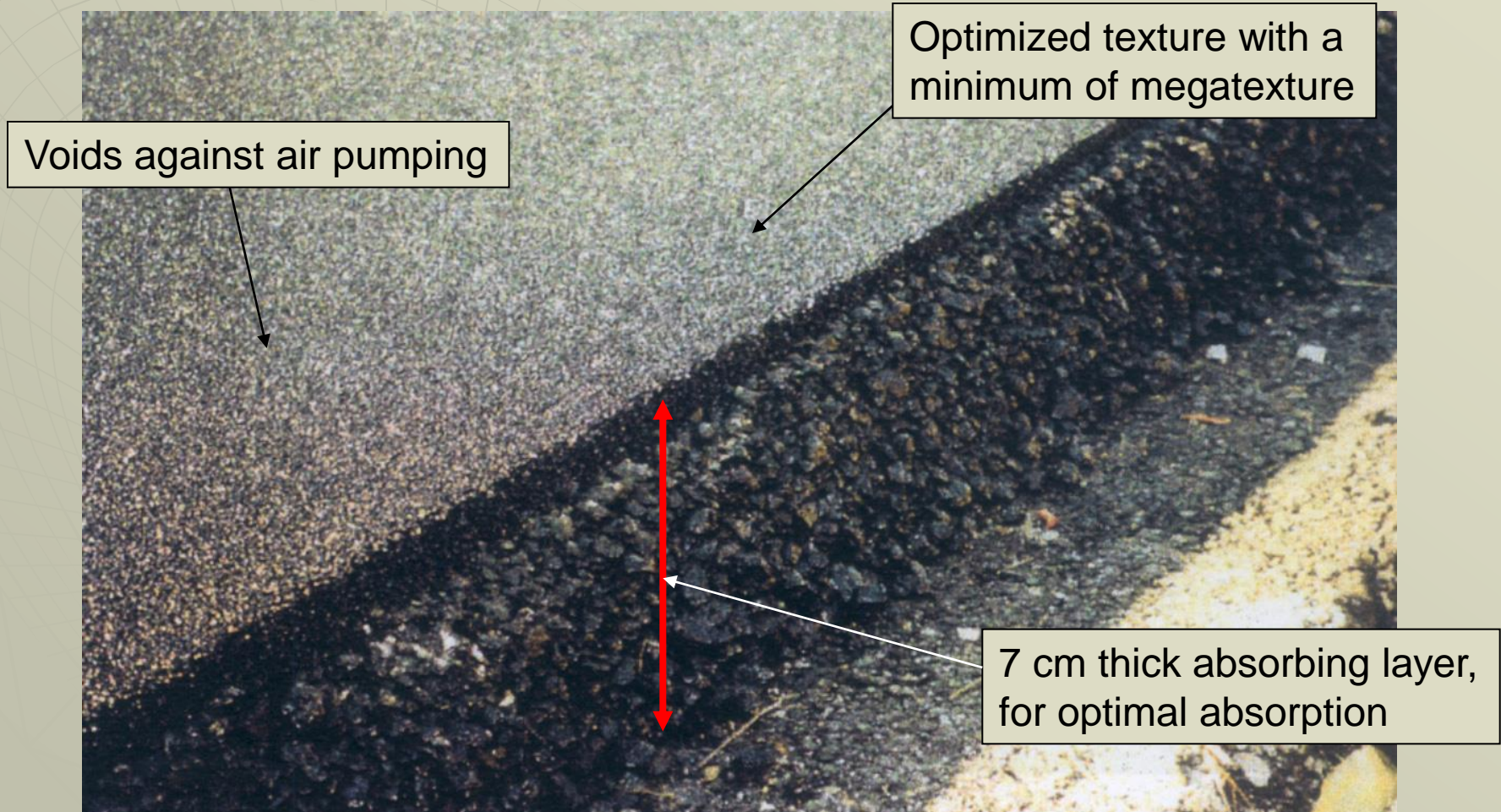


**Fighting traffic noise  $\approx$  fighting rolling noise!**

# *Parameters influencing “noisiness” of pavement*

- **Texture** → Thin asphalt layers   
→ Two layer porous asphalt
- **Absorption** → Single layer porous asphalt
- **Elasticity** Poro-elastic road surface

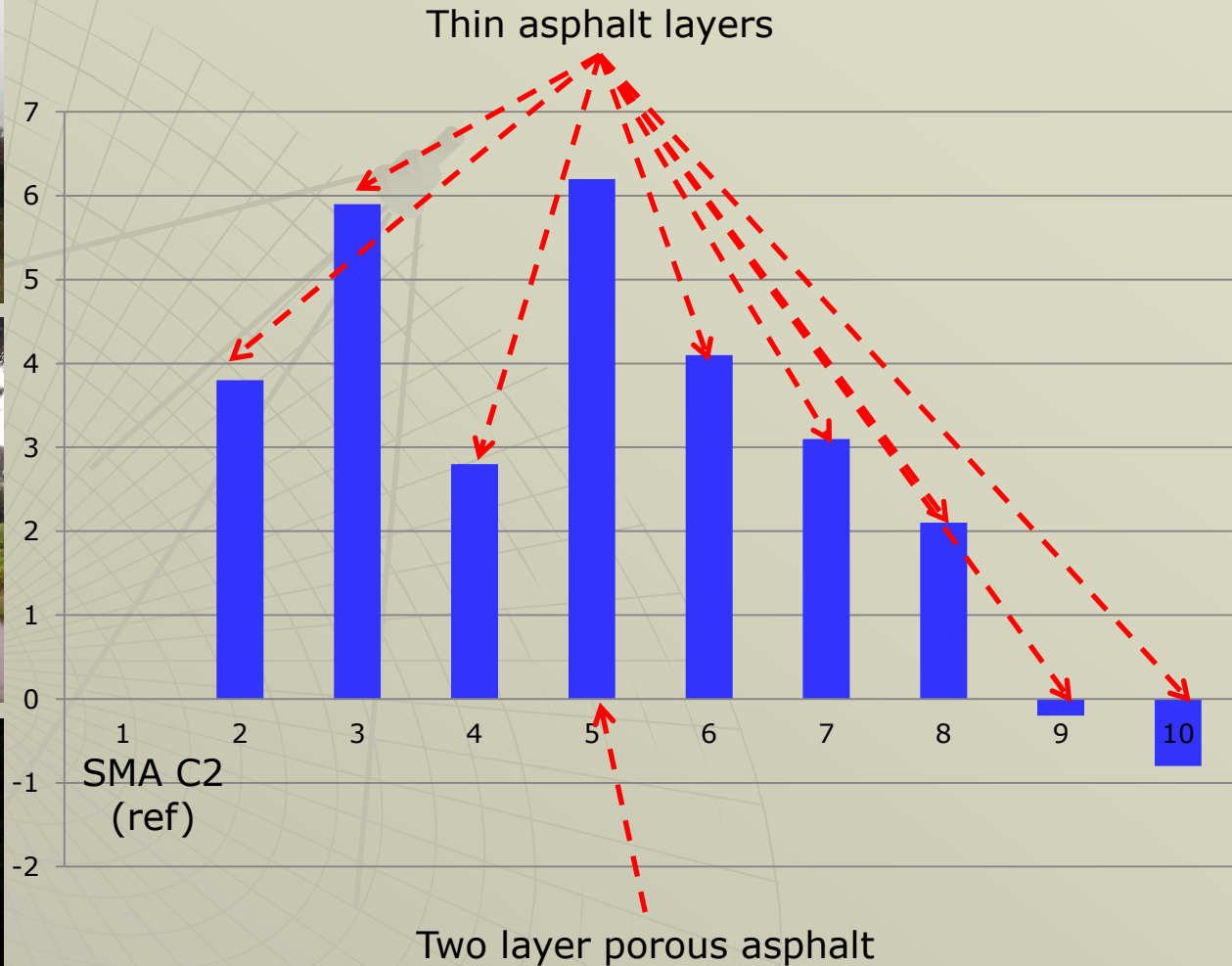
# *The champion of “conventional” low noise pavement: two layer porous asphalt*



Noise reduction of up to 7 dB(A) compared to DAC or SMA 0/11

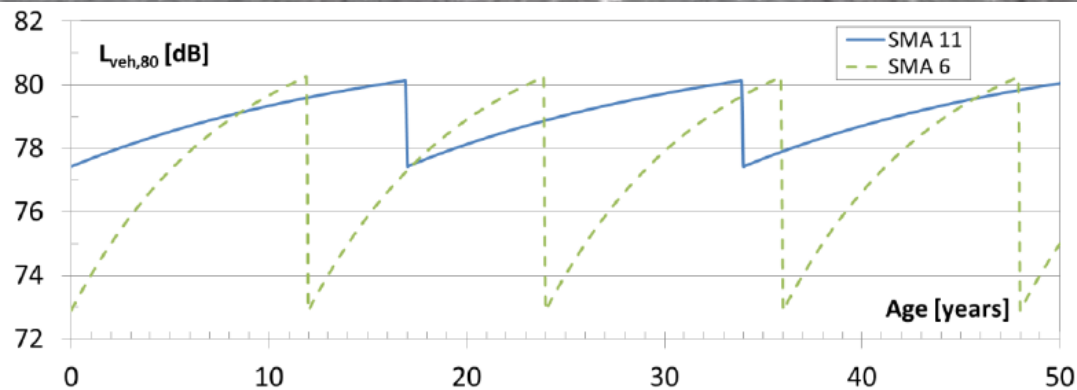


# Test tracks with low noise pavements in Kasterlee (B)



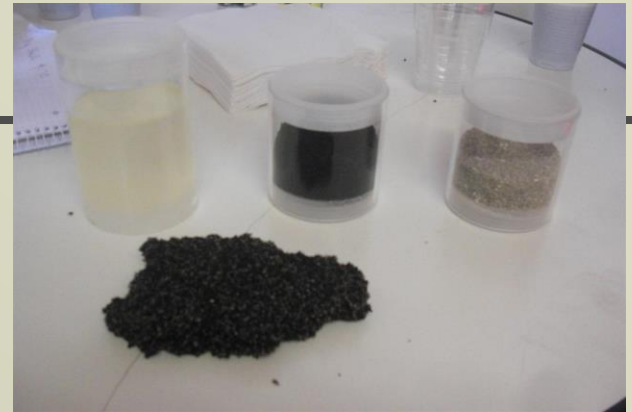
# Low noise pavements

- Cost effective noise reduction
- Generally lower noise reduction than screens
- Shorter technical lifetime
- Acoustic benefit appears to decrease with lifetime
- Present day LNP: the higher the initial noise reduction, the higher the pace you loose it ☹️



# How to go further? *The poro-elastic road surface (PERS)!*

- What is it?
  - Mix containing
    - Rubber particles
    - Stone aggregate
    - Polyurethane
    - Additives
    - NO bitumen, hence it is NOT an asphalt
- Why PERS?
  - Extreme noise reduction (7 -12 dB)
  - Tyre recycling



# The concept *PERS* is not new...



# *Main challenges*

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- Combination of
  - Durability
    - Ravelling resistance
    - Bonding to sub layer
    - Resistance to fuel spills, deicing salts, frost-thaw etc.
  - Good friction
  - High noise reduction
  - Acceptable rolling resistance
  - ...

# The *PERSUADE* project

- PERSUADE = PoroElastic Road Surface for Avoiding Damage to the Environment
- 12 partners from 8 EU countries
- Duration: 6 years
- 1 September 2009 - 31 August 2015
- Total budget: 4,7 M€
- Funding EC: 3,4 M€ (72 %)



# *The mission of the project*

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- ... the development of a cost effective PERS type with an acceptable durability
- ...moving from a promising but yet experimental concept to a usable noise abatement measure

# *Project plan*

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- **Completeness**
  - Technical aspect
  - Safety: environment – working environment – traffic safety
  - Economical aspect
- **Stepwise approach**
  - Lab testing
  - Small scale test tracks
  - Full scale test tracks
  - Monitoring
- **Dissemination**



# What we have done...

- Found in lab two mixes with good...
  - Ravelling resistance
  - Polishing resistance
  - Bonding to sub layer
  - Resistance to hydro-carbons
  - Fire resistance
  - ...

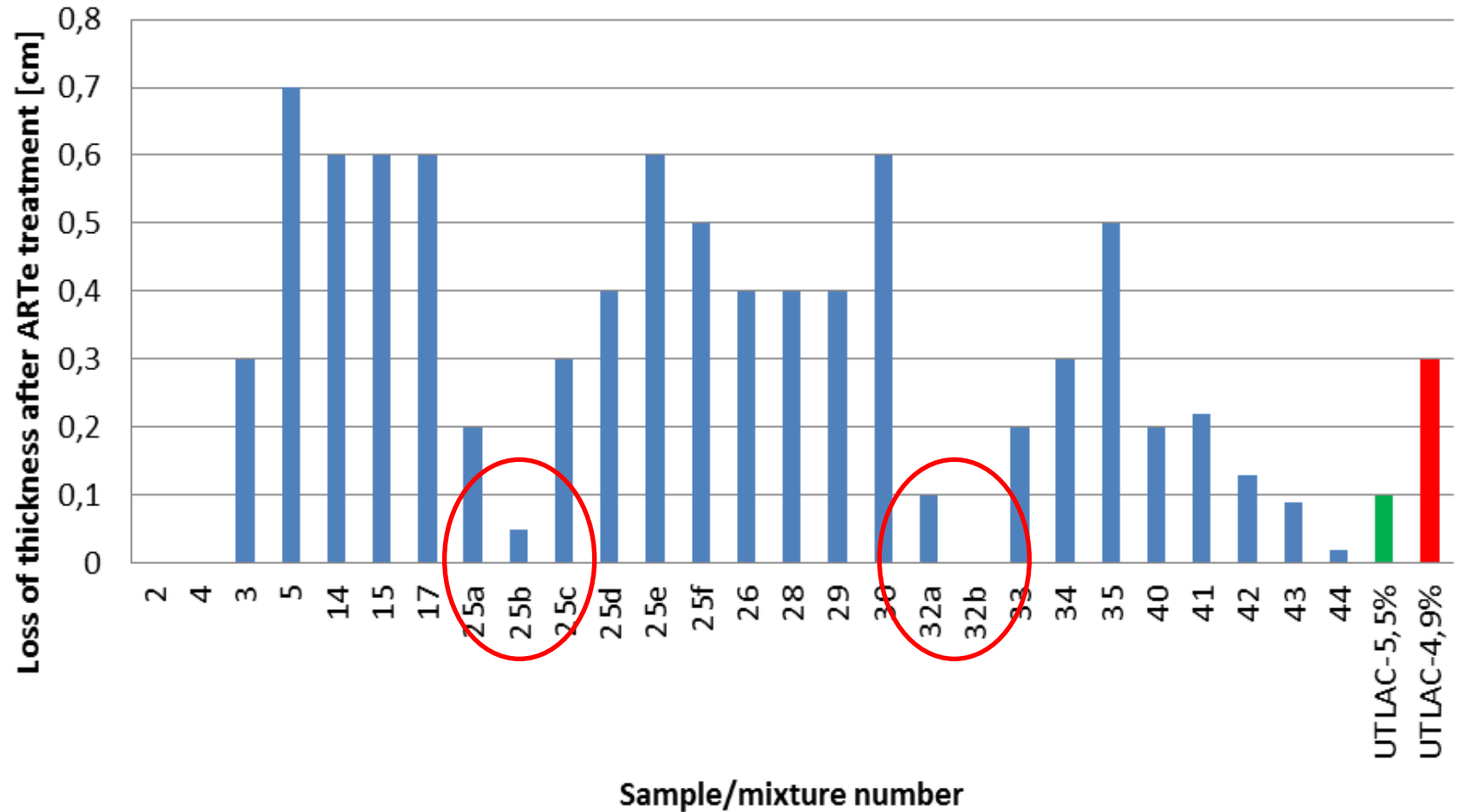


Aachener Ravelling Tester



Bonding Testing

# Testing PERS mixes with the ARTe



# *What we have done...*

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- Small scale “pilot” test tracks (10-30 m<sup>2</sup>), with little or no traffic

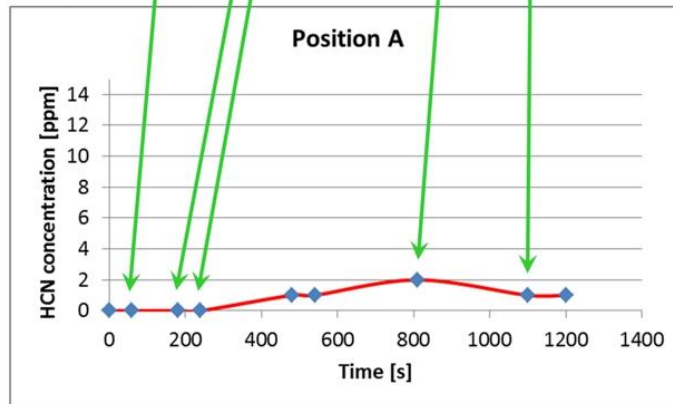


# *Full scale fire tests*

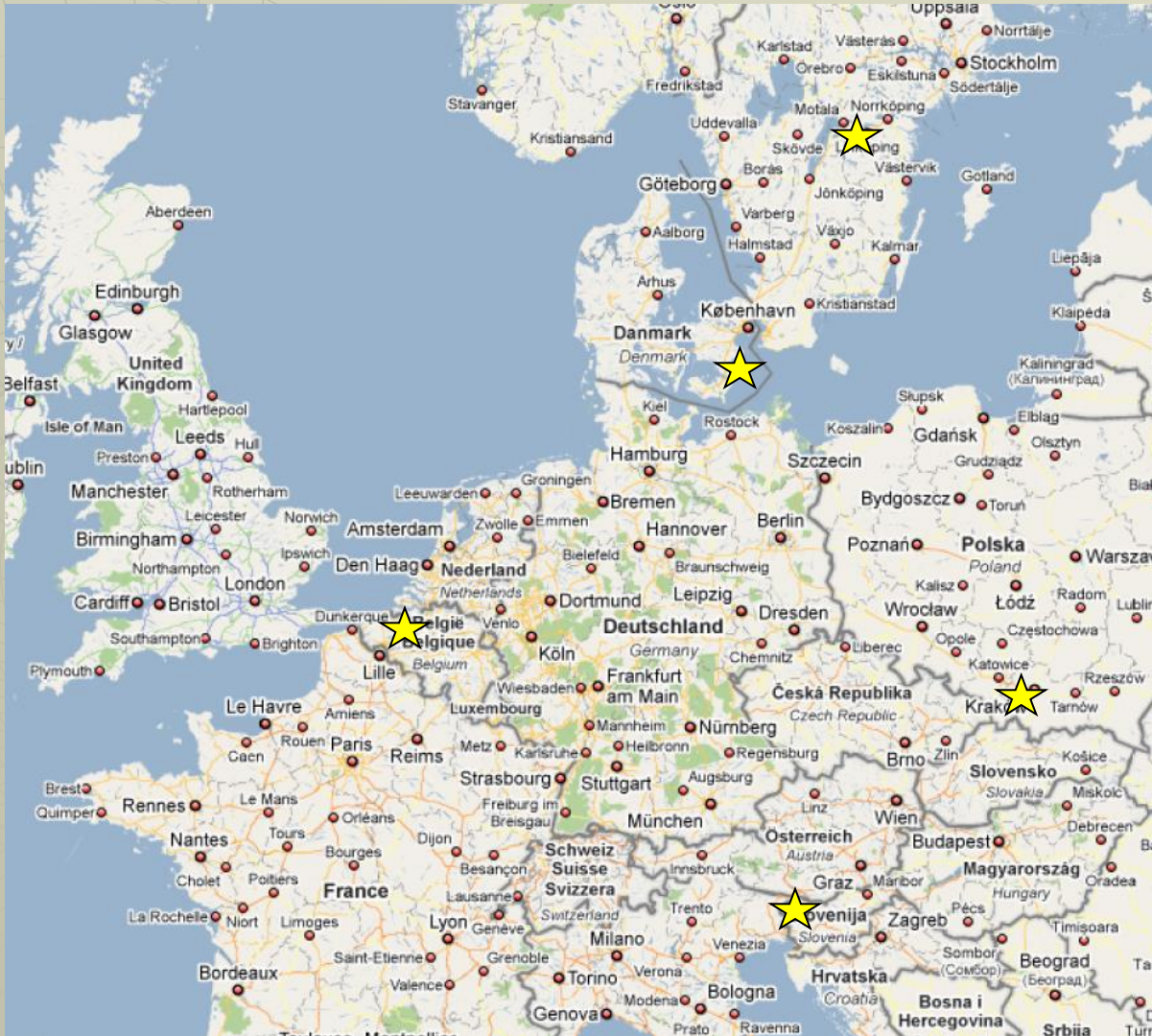
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# Full scale fire test



# Full scale test tracks



# *Full scale test track in Belgium*

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# *Full scale test track in Belgium*

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*Mixing PERS in  
mobile cement  
concrete plant  
in Zaventem*

*(two batches)*



# *Full scale test track in Belgium*

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# *Full scale test track in Belgium*

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*Compaction*

# *Full scale test track in Belgium*



# *Full scale test track in Denmark*



Kalvehave, July 2014

# *Full scale test tracks in Sweden*



Having spread out the epoxy glue, PERS panel is ready for mounting

September 2014

# *Full scale test tracks in Sweden*





# *Full scale test track in Poland*



# Full scale test track in Slovenia

- Spreading glue on cement concrete blocks
- Manual mounting of PERS pieces on concrete blocks



# *Full scale test track in Slovenia*

- Laying blocks...
- When finished, joints were filled with sand 0/1 mm
- The excess sand was broomed away

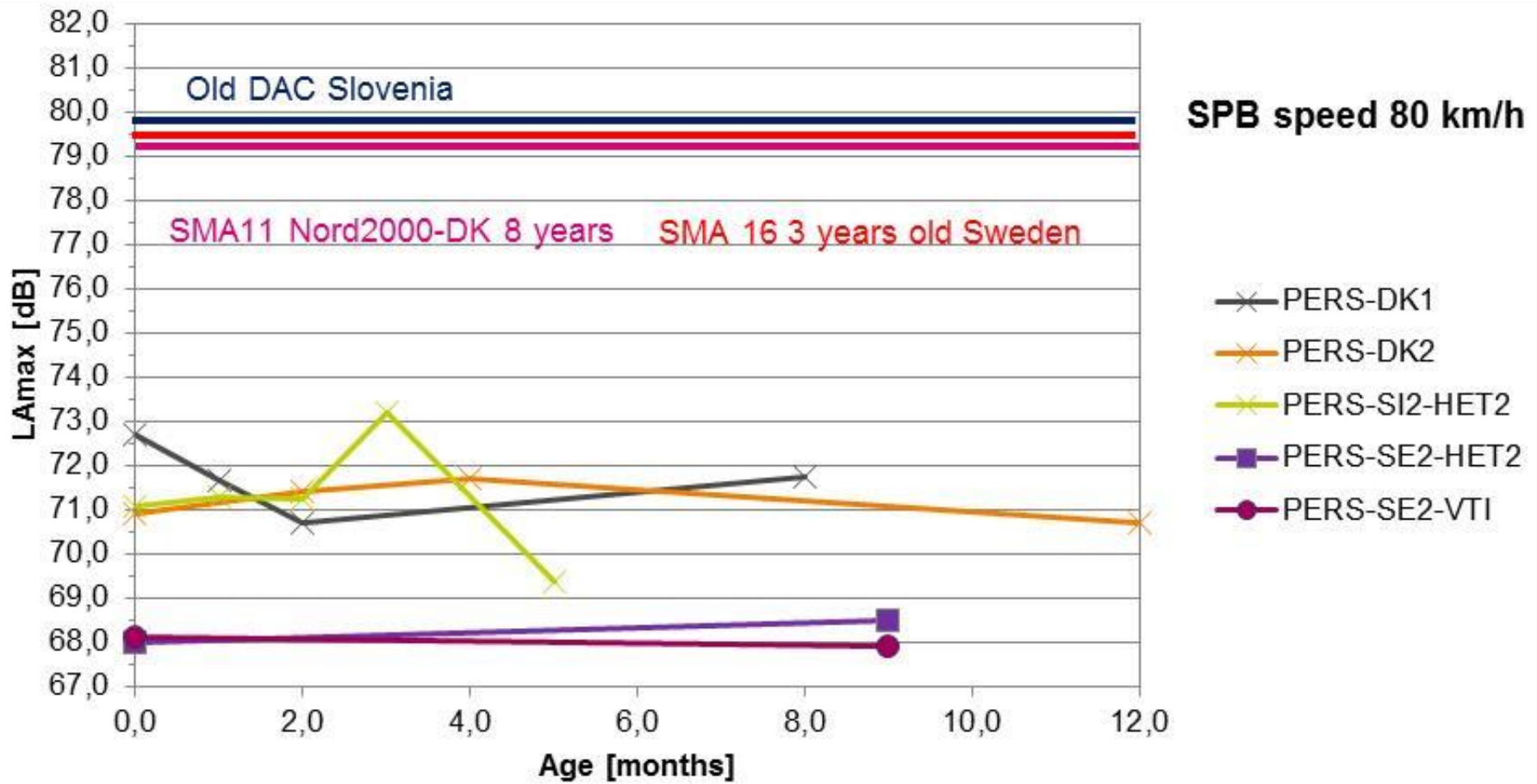


# What we have done...

- Monitoring
  - Noise reduction
  - Durability
  - Elasticity
  - Winter behaviour...



# SPB noise reduction at 80 km/h



# *PERSUADE achievements - status (I)*

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Development of PERS mixes which

- can be quite ravelling resistant
- can yield a sufficient skid resistance
- yield a good to an excellent noise reduction...
- and the noise reduction seems to be quite stable in the time (alternative for noise screen of 4 to 6 m high !!!)

# *PERSUADE achievements - status (II)*

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- do not pose problems concerning toxicity
- are more fire safe than a DAC
- are resistant to fuel spills
- of which the winter behaviour can be handled
- reduce moderately traffic vibrations
- are already beneficial at a short lifetime (stand. CBA calculation)

# *PERSUADE achievements - status (II)*

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- Development of lab tests for PERS
- Development of techniques for full scale application yielding reasonable to good surface characteristics



# *Remaining problems*

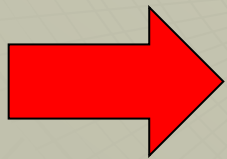
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- PERS + PU tack layer + bituminous under layer + heavy vehicles → debonding
- But:
  - short term bonding quality is OK
  - long lifetime ( $> 4$  y) feasible when exposed to moderate car traffic volume (hence without HV)
  - (Strong) indications that tack layer is more durable and does resist HV if bitumen on underlayer is removed or absent

# *Remaining problems*

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- Construction of a PERS pavement is still a delicate issue. Mistakes committed during any phase of the construction process are paid cash!
- Reproducibility of full scale results are still an issue



more practicing is needed

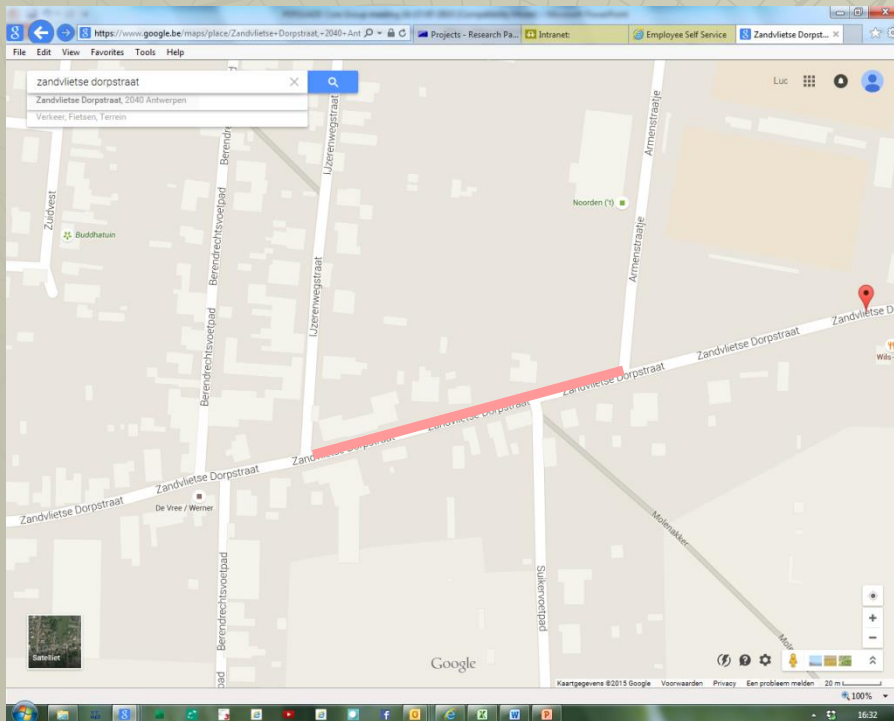
# *What to do now?*

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- Further testing of present PERS with PU tack layer on a bituminous sub layer on a road with negligible HV
- Further testing of present PERS with PU or epoxy tack layer on a bitumen free sublayer on a road with some HV
- ...then larger scale test tracks (500 m and longer)

# Short term project

- Construction of a new test track on a street (with low HV volume) in the city of Antwerp (local “SToLA” project)



# *More information*

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[www.persuadeproject.eu](http://www.persuadeproject.eu)

of

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