

The European Commission's science and knowledge service

Joint Research Centre



49th PMP session in conjunction with 78th UNECE GRPE session



UNITED NATIONS

PMP IWG Progress Report

Geneva, 8th -11th January 2019

A more comprehensive version of this presentation is available on the PMP website as document PMP-49-02

PMP meetings in 2018

- 2018-01-10: PMP 46th (GRPE Geneva summary)
- 2017-05-16/17: PMP 47th
- 2018-11-7/8 PMP 48th

- NEXT F-2-F MEETING: **PMP 50th Session 3rd – 4th April 2019** (Location: JRC Ispra - tbc)

EXHAUST PARTICLE EMISSIONS

Main open points

- Round Robin Sub-23nm
- Raw exhaust sampling
- Round Robin PNC (Particle Number Counter)
- Horizon 2020 projects
- Particle emissions from gas engines
- WLTP low temperature PN testing
- Effect of fuel on PN

Sub23 nm Round Robin

- Development of a sub23nm (cut-off size:~ 10 nm) particle number measurement procedure based on the existing PMP methodology conveniently adapted.
- Main purpose: Monitoring particle emissions of new engine/after-treatment technologies.
- Assessment of the repeatability/reproducibility of the proposed particle counting methodology by means of a “round robin”.
- Two systems with CS and 10nm CPC to circulate
- Each lab PMP system plus a 10nm CPC (to circulate)
- One golden vehicle (Opel Astra GDI – no GPF)
 - The PMP group would have preferred 6d technology for the golden vehicle, this was not available in the program timing and will need investigation later
- 7 EU labs completed. Extension to China / Japan / USA under investigation

PMP PN23 results

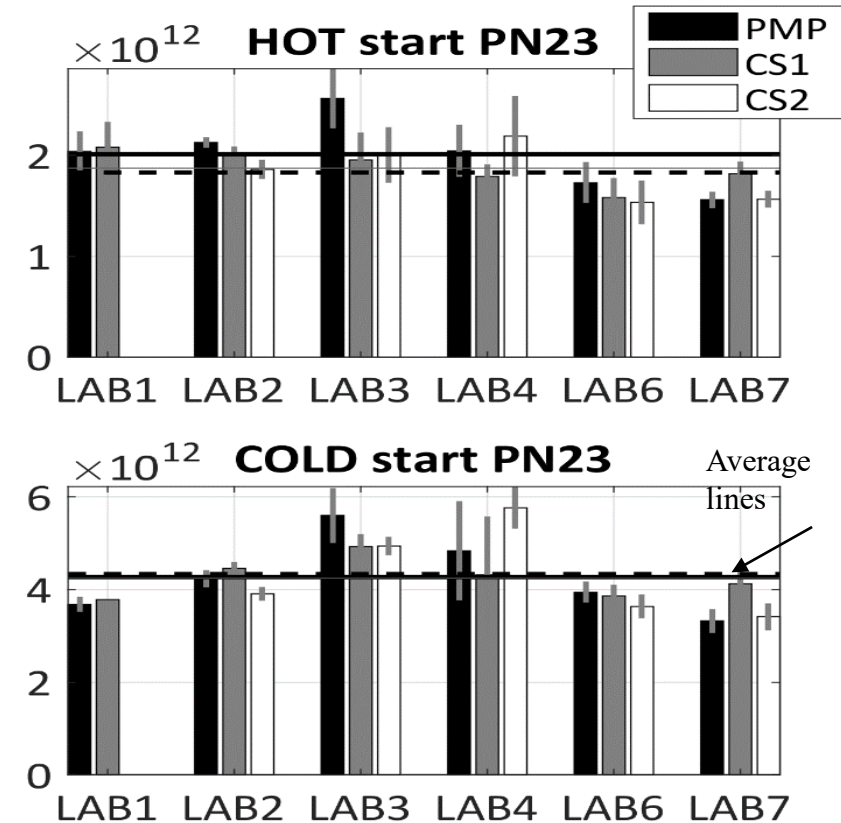
- The average PN23s in laboratories
 - The PN23 for different instruments within 10%

$10^{12}/\text{km}$	HOT	COLD
PMP	2.0 ± 0.3	4.3 ± 0.8
CS1	1.9 ± 0.2	4.2 ± 0.4
CS2	1.8 ± 0.3	4.3 ± 1.0

- Repeatability/Reproducibility Better for CS1 than for PMP or CS2

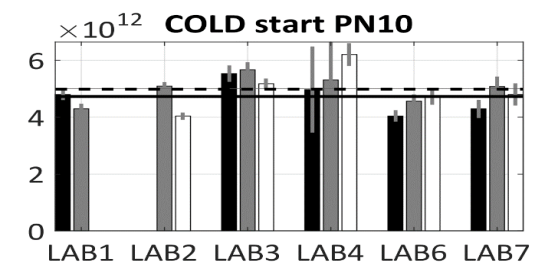
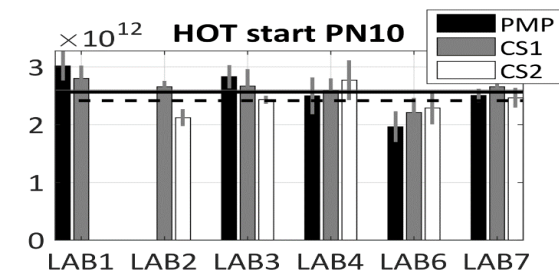
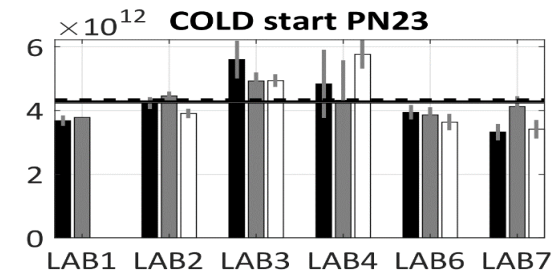
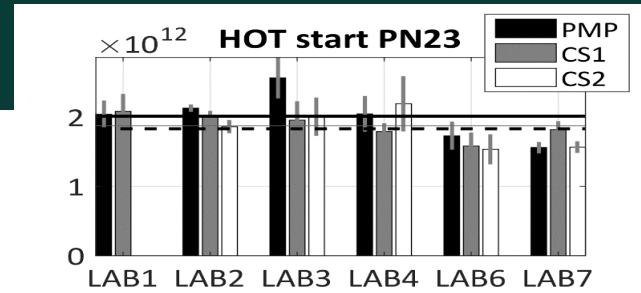
PN23	HOT/COLD	
	Repeatability	Reproducibility
PMP	0.17 /0.19	0.20 /0.23
CS1	0.10 /0.10	0.14 /0.16
CS2	0.15 /0.23	0.20 /0.24

Normalized to mean →



PMP PN23 and PN10 results

- The average PN23s in laboratories
 - The PN23 for different instruments within 10%
 - Repeatability/Reproducibility Better for CS1 than for PMP or CS2
- The average PN10 in laboratories
 - The PN10 for different instruments within 15%
 - Repeatability/Reproducibility Better for CS1 than for PMP or CS2
 - Catalytic Stripper is better for PN10 than PN23
- Recalibration/-design needed
 - Current methodology →
 - High variation of Sub23nm between laboratories
 - LOSSES at Sub23nm-fraction



PN Counting from Raw Exhaust via Fixed Dilution

- Interest in this approach confirmed by some engine manufacturers and some instrument manufacturers
- 01 Series of amendments to Reg. 132 already includes such possibility but the procedure is not defined
- First analysis of potential benefits/issues presented during the last meetings
- Correlation with other methods (CVS and partial flow system) and advantages/disadvantages to be checked – Additional data required

Raw exhaust (tailpipe) sampling

- Preliminary results generated by the JRC show 20% differences
- Input from others is necessary
- Theoretical investigation of uncertainty
- Data presented by the industry during the 43rd meeting confirming good correlation

A well designed experimental programme has been agreed between JRC and ACEA

Objectives:

Assess raw exhaust sampling for type approval

Uncertainty TP vs CVS or PFDS

Robustness of TP systems

Technical specifications

Sub-23 nm

Support PMP

Scope / Timeline

The exercise should cover:

- CNG, DPF regenerations, high bio-fuels
- Crankcase (open system) emissions connected to tailpipe
- Instruments will be calibrated (especially 10 nm CPCs)
- European timeline from week 41 2018 to week 19+ 2019 covering 6 OEMS
- Extension to China (VECC and CAAM) under consideration
- Preliminary results at OEM1 show good results:
 - Excellent comparability partial flow – raw exhaust for both 23 and 10 nm CPCs
 - No artifacts from crankcase emissions

PNC Calibration Round Robin

- Final report finished – Available on the PMP website
- Several recommendations for calibration procedure improvement
- Agreement within PMP group that at this moment in time changes to the calibration procedure make sense only in combination with the development of a sub-23 nm procedure

Short literature review about effects of gasoline characteristics on solid PN-Emissions, GDI

- Aromatics are suggested to increase PN emissions
 - Hard to decompose, High ΔH_v
 - Low volatility,
 - Decomposition directly to soot precursors
- Volatility of the fuel is suggested to imply lower PN emissions
 - Low volatility of fuel can affect mixture formation wall wetting PN
 - (Too) high volatility fuel possible flash evaporation enhanced PN
 - "Moderate" volatility increase PN decrease
- Oxygenates are suggested to decrease PN emissions
 - Oxidative reduction of soot precursors, Enhanced oxidation of soot, enhanced combustion in first place
 - At high Oxygenate levels, possibility to increase PN

NON-EXHAUST PARTICLE EMISSIONS

NON-EXHAUST PARTICLE EMISSIONS BRAKE WEAR EMISSIONS

TASK

**DEVELOPMENT OF A COMMON METHOD FOR
SAMPLING AND MEASURING BRAKE WEAR PARTICLES**

DEVELOPMENT OF A COMMON METHOD FOR SAMPLING AND MEASURING BRAKE WEAR PARTICLES

STEP 1

DEVELOPMENT OF A NEW REAL-WORLD BRAKING CYCLE

DEVELOPMENT OF A NEW REAL-WORLD BRAKING CYCLE NOVEL CYCLE

Wear 414–415 (2018) 219–226



Contents lists available at ScienceDirect

Wear

journal homepage: www.elsevier.com/locate/wear



A novel real-world braking cycle for studying brake wear particle emissions

Marcel Mathissen^{a,*}, Jaroslaw Grochowicz^b, Christian Schmidt^b, Rainer Vogt^a,
Ferdinand H. Farwick zum Hagen^a, Tomasz Grabiec^b, Heinz Steven^c, Theodoros Grigoratos^d



^a Ford-Werke GmbH, Süsterfeldstr. 200, 52072 Aachen, Germany

^b Ford-Werke GmbH, Henry-Ford-Str. 1, 50735 Köln, Germany

^c HS Data Analysis and Consultancy, Dorath 1, D-52525 Heinsberg, Germany

^d European Commission, Joint Research Centre, Via E. Fermi 2749, 21027 Ispra, Italy

ABSTRACT

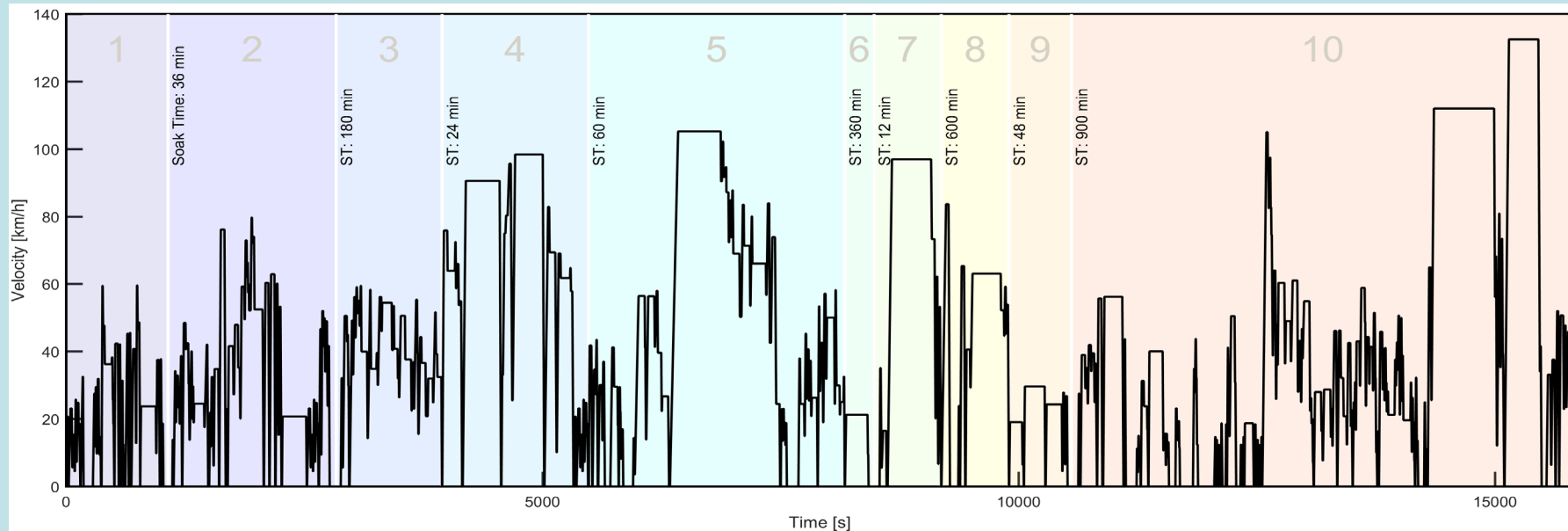
Until now, a wide range of braking conditions has been applied in non-exhaust emissions related studies. This often led to incomparable results and contradictory conclusions. Furthermore, there is no industry-wide accepted brake cycle available that represents real-world braking conditions.

In this study a novel braking cycle is presented aiming towards a commonly accepted methodology for sampling and measuring brake wear particles. The cycle is based on the WLTP reference database, which includes in-use driving data from five different world regions with a total mileage of 740,000 km. The cycle development and statistical match to the WLTP database is presented. Experimental testing of the cycle both on the brake dynamometer and vehicle level are shown. Brake disc temperature behaviour on the real vehicle and dynamometer level is compared. It is shown that below a disc temperature of 160 °C, particle number emission is at background and sharply increases at brake temperatures above.

- The novel cycle has been developed and is freely available to the public in Mendeley (WLTP-based Real-World Brake Wear Cycle) <https://data.mendeley.com/datasets/dkp376g3m8/1>
- Technical details regarding the cycle are described thoroughly in a peer-reviewed publication and have been presented to conferences (SAE Brake Colloquium, EuroBrake) as well as to PMP meetings

DEVELOPMENT OF A NEW REAL-WORLD BRAKING CYCLE NOVEL CYCLE

THE CYCLE AT A GLANCE



- 10 trips with 303 stops in 4½ h and 192 km cycle
- Average vehicle speed of 44 km/h with maximum speed of 133 km/h
- Deceleration rates of 0.5–2.2 m/s² are applied (mean value of 1.0 m/s²)

✓ **The cycle has already been tested at several labs and some preliminary results have been presented to the 48th PMP Meeting. More results are expected to be published in 2019**

DEVELOPMENT OF A NEW REAL-WORLD BRAKING CYCLE

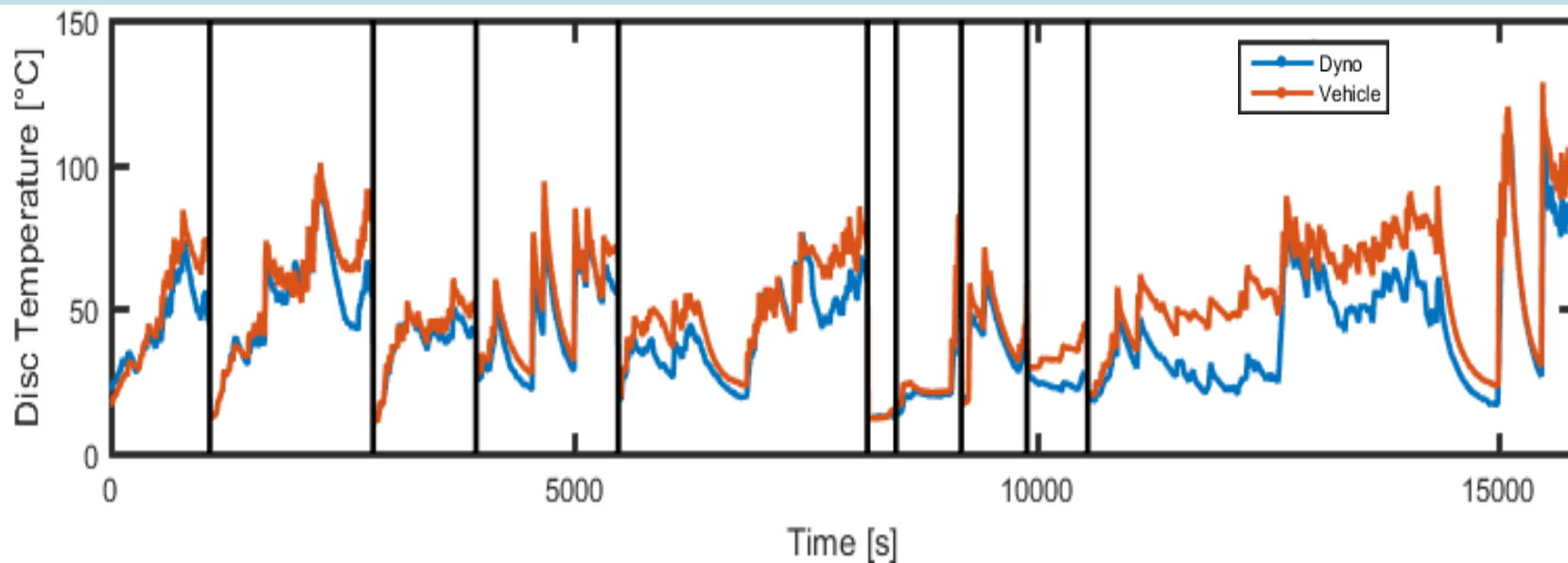
OPEN ISSUES FOR TF1 CONSIDERATION

- Q1. Low/high cooling air flow during dyno testing will lead to higher/lower average and maximum temperatures than observed in the field. How can we reproduce correct temperature levels? [PMP has a recommended protocol for this during the RR validation phase.](#)
- Q2. Not all brake dyno setups are similar to each other. What would be the temperature level and cooling influence on other test setups particularly for emission testing. [Still under investigation at PMP](#)
- Q3. What temperature will be achieved for other brake systems (vehicle classes) and how to adapt cycle to other vehicle classes? [Further discussions needed at PMP during 2019](#)
- Q4. The development of the new cycle was based upon the WLTP European data for specific reasons. [A further analysis of the WLTP data from other Regions \(i.e. Japan\) will be carried out to analyze if the cycle is also representative](#)

VALIDATION OF THE NOVEL REAL-WORLD BRAKING CYCLE ROUND-ROBIN EXERCISE

RR: The overall objective is to demonstrate that the novel cycle is repeatable at brake dyno level and reproducible at different labs/dynos. For that reason the brake temperature profile recorded at the vehicle during the development phase should be reproduced at the dyno level

FORD EXAMPLE



Mathissen et al. 2018

- RR is conducted in standard brake dyno test setup and NOT emissions setup
- Preliminary results from 3 labs demonstrate a difference between vehicle and dyno temperature lower than 10° C

DEVELOPMENT OF A COMMON METHOD FOR SAMPLING AND MEASURING BRAKE WEAR PARTICLES

STEP 2

DEFINITION OF A SET OF MINIMUM REQUIREMENTS FOR THE EMISSIONS MEASUREMENT SETUP

SELECTION/DEFINITION OF TESTING PARAMETERS

DEFINITION OF THE SCOPE BASED ON THE MANDATE

- There is a common agreement that both PM_{10} and $PM_{2.5}$ as well as PN emissions should be investigated
- Challenge: Optimal layout and sampling conditions might be different for mass and PN measurement! A compromise could be needed to achieve all measurements simultaneously
- Challenge: There is no agreement yet on whether the PN concentration measurement shall focus on solid particles like in case of exhaust emissions or on total particles

SELECTION/DEFINITION OF TESTING PARAMETERS

STRUCTURE THE WORK IN DIFFERENT THEMATIC TOPICS

- ✓ **The work has been structured in 9 Chapters based on the needs identified at the discussion for the definition of the scope**
 1. Introduction, rationale, scope and list of topics not addressed
 2. Nomenclature, definitions, and terminology, including ISO and EN standards
 3. Brake dynamometer capabilities
 4. Sampling system
 5. Brake emissions mass measurement system
 6. Brake emissions number measurement system
 7. System calibration, validation, and sign-off
 8. Appendixes

SELECTION/DEFINITION OF TESTING PARAMETERS

CURRENT STATUS

✓ **The minimum testing requirements/specifications for the data collection have been agreed.**

Agreement on the following parameters/topics has been reached:

1. Defined Cycle (WLTP-novel)
2. Background/blank concentration check
3. Defined range of cooling air temperature and RH
4. Common brake system for the first round of experiments
5. Definition of a common bedding-in procedure
6. Common method for measuring the brake temperature
7. Measurement of PM concentration based on the gravimetric method described in Chapter 5
8. Calculation of residence time in the enclosure and in the duct
9. List of parameters to be registered

BRAKE DUST SAMPLING AND MEASUREMENT

CURRENT STATUS

- ✓ Collection of experimental data within the TF2 **(on-going)**
 - Data already exist from previous projects (already presented in 37th – 48th PMP Meetings)
 - TF2 members are involved in many on-going projects and more data will come from there in the near future
 - Based on this data the TF2 will define all necessary testing parameters and will come up with a minimum set of requirements for the sampling set-up and the necessary instrumentation

FUTURE TECHNOLOGIES - CHALLENGES

- The test rig approach clearly focuses only on the brake system
- Other technologies (e.g. regenerative braking, smart braking, ADAS) have the potential to reduce brake wear emissions
- How to assess these technologies?
 - The topic has been discussed in the last 2 PMP meetings – Presentation from VDA and TU Ilmenau showing a potential of between 60-90% decrease in PN emissions
 - Different options have been identified (modified cycle, modified brake dynos, eco-innovation like approach, modelling...)
 - Further analysis will follow once the common methodology development is concluded

TYRE WEAR PARTICLES

- ✓ In the 48th PMP meeting 3 sessions were dedicated to the subject
- ✓ JASIC (Japan) presented their methodology for Tire dust emission measurement for a passenger vehicle.
- ✓ TU Ilmenau presented the results of laboratory measurements of tire wear emissions from their common project with AUDI (**Presentation will become available in May**)
- ✓ ETRMA provided an overall perspective of the tyre industry not only for tyre wear particle emissions but also for Microplastic emissions

PMP NEXT STEPS

PMP Mandate

Current mandate expires in June 2019

The PMP group had submitted to GRPE in June 2016 an updated draft version of the ToR and requested a new mandate with two main new concrete objectives:

- Sub 23 nm exhaust particles:
 - Demonstrate the feasibility to measure sub23nm particles with the existing PMP methodology with appropriate modifications and assess measurement differences/uncertainties by means of a round robin (RR)
- Development of a suggested common test procedure for sampling and assessing brake wear particles both in terms of mass and number

PMP Mandate

- The informal group on Particle Measurement Programme should complete the tasks described in the revised TOR by June 2019. A prolongation and extension of the mandate of the group, in relation to the above tasks should be considered in by GRPE in the 79th session.
- The new mandate request will take into consideration the post-Euro 6/VI standard discussion just started in Europe

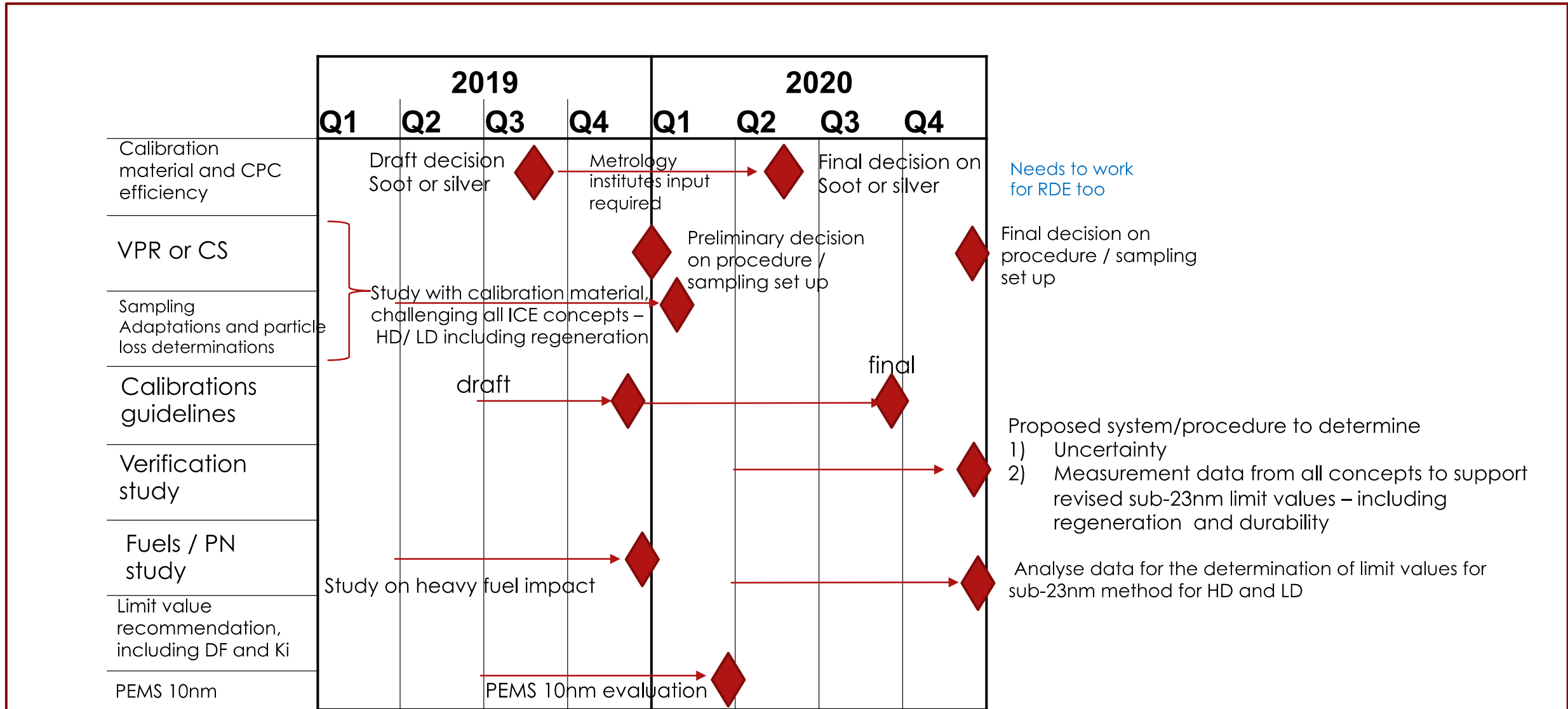
Post-Euro VI/6

- A number of new measures will be assessed in the next months in view of a possible introduction in the post-Euro 6/VI standards. These include:
 - ✓ Reduction of the cut-off size below 23 nm (at least 10 nm) of the particle number measurement methodology
- Other measures under consideration not linked to post Euro 6/VI
 - ✓ Assessment of the possibility to introduce a standard on brake emissions
 - ✓ Methodology for the measurement of tyre abrasion rate

Sub-23 nm exhaust particles

- EC requested the methodology to be ready, from a technical point of view, by June 2020
- This means a number of decision to be taken in the short term to leave enough time to assess different engine technologies and provide inputs for the definition of the limits
- It has been proposed to:
 - ✓ Organize soon a webconference to start the discussion within PMP group and to prepare the next f-2-f meeting
 - ✓ Prepare a detailed roadmap in the next f-2-f meeting to meet the target date
 - ✓ Drafting coordinator needed

Potential timeline /Milestones (to be revised)



BRAKE WEAR EMISSIONS

DEVELOPMENT OF A COMMON METHOD FOR SAMPLING AND MEASURING BRAKE WEAR PARTICLES

STEP 1 - Development of a new real-world braking cycle

- WLTP Database Analysis (Concluded)
- Comparison of WLTP data with Existing Industrial Cycles (Concluded)
- Development of a first version of the novel (WLTP based) braking schedule (Concluded)
- Validation of the novel cycle - Round robin (Deadline: January 2019)

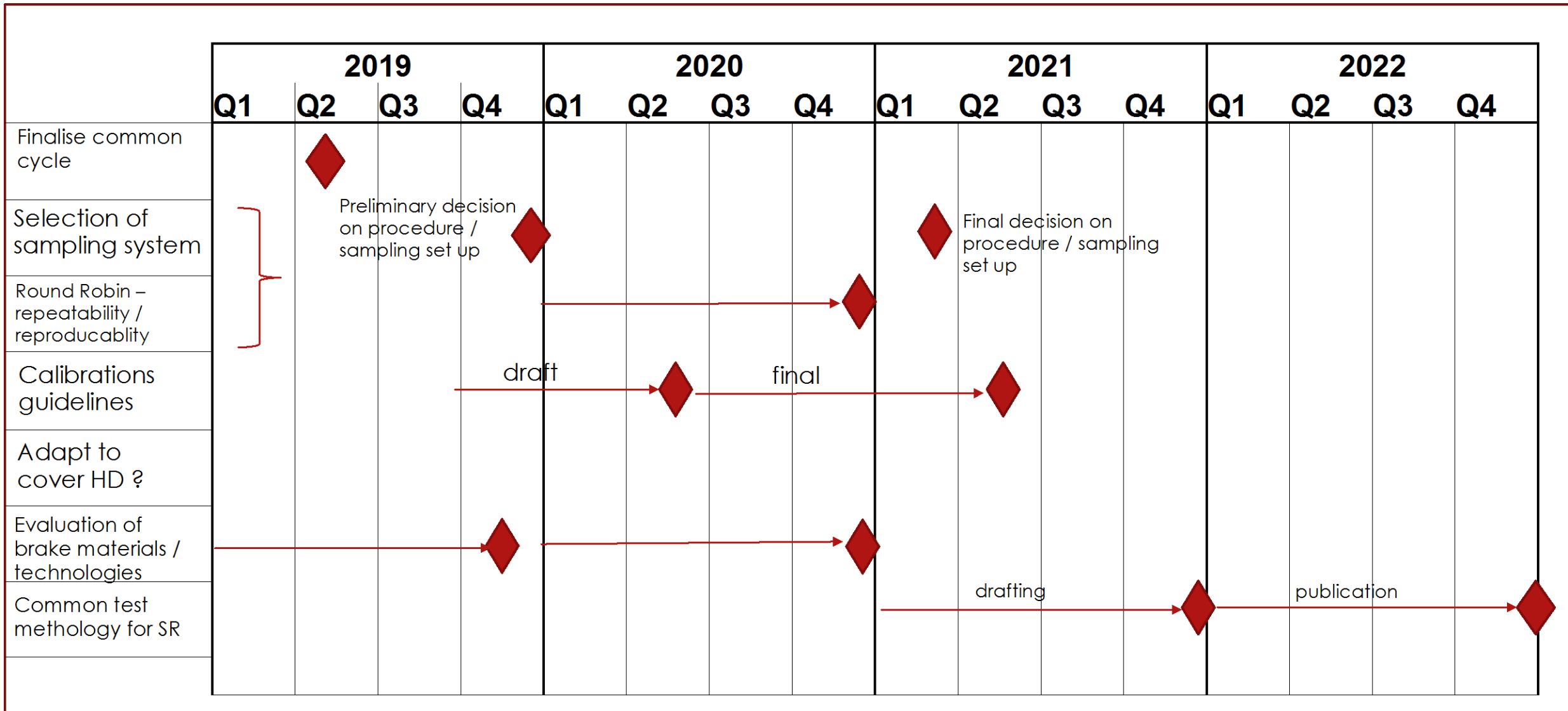
STEP 2 - Definition of a set of minimum requirements for the emissions measurement setup

- Selection of the testing methodology (Concluded)
- Comparison of existing systems/test rig configurations (Concluded)
- Selection/definition of testing parameters (Deadline: Still on-going)
- Validation of the selected configuration(s) & measurement methods (Deadline: December 2019)

WHAT NEXT FOR REGULATORY PURPOSE?

- Building on the methodology developed within PMP seems to be a sensible approach
- Once the suggested methodology has been “completed” from a technical point of view, a monitoring phase to assess typical emission levels of brake systems as well as repeatability and reproducibility should follow
- Considering that PMP is based on voluntary participation/contribution, this requires a strong commitment from OEM and OEM suppliers

Potential timeline /Milestones



TYRE WEAR EMISSIONS

- EU Third Mobility Package included the decision to develop a standard methodology to measure tyre abrasion rate
- Very likely this methodology will be developed by an ad-hoc group set up by the EU Commission with strong involvement of main stakeholders, especially tyre manufacturers
- The focus will be on the amount of material released into the environment by tyres (microplastics issue)
- PMP could be involved again afterwards to investigate any possible correlation between abrasion rate and contribution to airborne PM10-2.5



Any questions?

You can find the PMP leadership team at

Chair : Giorgio Martini - giorgio.martini@ec.europa.eu

Technical Secretary : Rainer Vogt - rvogt@ford.com